

Amendments to the Specification:

Replace paragraph [0020] with the following amended paragraph:

[0020] After brazing, the tool point 22 is final ground and/or lapped to a geometry determined by the desired shape of the part indentation. The tool point 22 may be a 90 degree or 120 degree included angle α conical and can be used in the as-sharp condition or after a small radius is lapped onto the point 22.